

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date  
17 March 2005 (17.03.2005)

PCT

(10) International Publication Number  
**WO 2005/024790 A2**

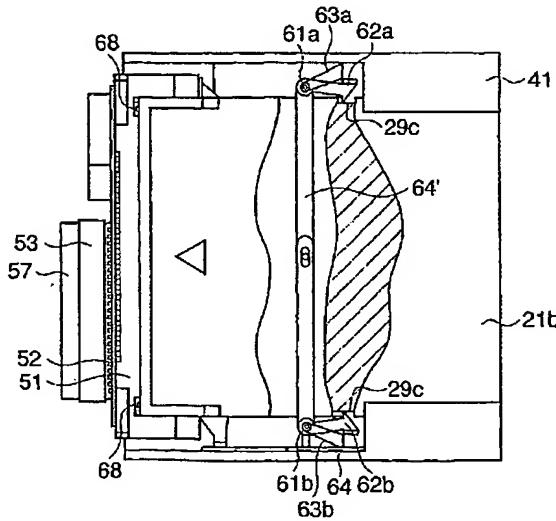
- (51) International Patent Classification<sup>7</sup>: **G11B**
- (21) International Application Number: **PCT/JP2004/012865**
- (22) International Filing Date: 30 August 2004 (30.08.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
2003-313079 4 September 2003 (04.09.2003) JP
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: STORAGE DEVICE, CARTRIDGE, AND CARTRIDGE MANUFACTURING METHOD



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(57) Abstract: The object of the invention is to provide a storage device represented by a removable hard disk from which a cartridge having a storage medium is removable, to which cartridges having different specification sizes of the outer shapes can be applied. A cartridge of this invention is detachably loaded in a holder portion for a storage device outside a computer or a storage device incorporated in a computer, and has a storage medium. The cartridge includes a groove which engages with a locking portion provided to the holder portion to releasably lock the cartridge. The groove is formed at a predetermined distance in an inserting/removing direction from an end of the cartridge. This distance is set common for another cartridge which is detachably loaded in the holder portion and has a length different from that of the cartridge in the inserting/removing direction.